



**Disassembly Notes:**

1. When removing the Idler Arm Unit, remove both of Idler Arm Unit and Center Gear together.

**Reassembly Notes:**

**1. Installation of Idler Arm Unit and Center Gear**

- 1) Set the Center Gear into Idler Arm Unit so that Hole on Idler Arm Unit are Through Holes. Confirm that the Small Gear of Center Gear engages with Gear of Idler Arm Unit.
- 2) Install Both of them together so that Pin on chassis is inserted to Hole on Idler Arm Unit, and Portion A is in Slot.